

Machine - Datasheet

Machinetype: CNC Turning- and Milling Center
Make: YAMAZAKI MAZAK
Type: Integrex e- 410H
New in: 2004
Control: PC Fusion CNC 640 M Pro
Origin: Japan
Term of delivery: Immediately
Quotation: Ex works



Technical Details / Accessories / Additional

Technical details	Dimension	Unit
turning diameter	610	mm
turning length	1.522	mm
swing dia.	610	mm
workpiece weight flying, incl. clamping, max.	200	kg
max. workpiece weight between centres	1.000	kg
main spindle:		
torque	1.200	Nm
power capacity	30	kW
spindle bore diameter	112	mm
turning speed range	35 - 3.000	U/min
travel -x axis	740	mm
travel -z axis	1.838	mm
travel -y axis	410 (+/- 205)	mm
travel -b axis	-30 bis +210 / 0,0001	°
rapid traverse x/y/z	50	m/min
feed speeds x/y/z axis	0 - 8.000	mm/min
tailstock quill stroke	130	mm
tailstock adjustment	1.390	mm
total power requirement	82,3	kVA
weight of the machine ca.	17,6	t

Subject to alterations (prior sales and errors excepted).