

## Machine - Datasheet

Machinetype: Table Type Boring and Milling  
 Make: UNION  
 Type: TC130  
 New in: 1997  
 Control: CNC Heidenhain TNC426  
 Origin: Germany  
 Term of delivery: to be agreed upon  
 Quotation: ex works  
 Description: -



## Technical Details / Accessories / Additional

Technical details	Dimension	Unit
Spindle diameter:	130	mm
x-travel	3000	mm
y-travel	2000	mm
z-travel	1500	mm
control Heidenhain	TNC426	
spindle speed:	2500	U/min
spindle capacity ca.	50	kW
Torque ca.	2390	Nm
tool taper	SK 50	
w-travel	600	mm
NC rotary table		
b-axis	360000 °	
table speeds:	2	U/min
table load ca.	6000	kg
tool magazine:	60	Station
feed speeds	5000	mm/min
rapid traverse	10	m/min
indexing	1°	

### **ADDITIONAL INFORMATION**

5-Axis CNC Boring Machine  
 - coolant system  
 - electrical handwheel

Subject to alterations (prior sales and errors excepted).